

# Work Order ID 50779

July 22, 2009 11:50:08 AM

Page 1

Item ID: D3370-051

Accept

Revision ID: C

Item Name: Pedal Lock Assembly

Setup Start

Stop

Start Date: 07/22/2009 Start Qty: 6.00

Required Date: 07/24/2009 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MF

Date: 09-07-22 Tooling:

Date:

Run Start

QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3370

Rev C

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg D3370

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: G-A

0.00



Packaging

Memo

0.00

Packaging

EP 09/07/28 (6)

=> 8 or 12/28 (6) f

EP 09/07/29 (6)

# Work Order ID 50779

July 22, 2009 11:50:08 AM

Page 2

Item ID: D3370-051

Accept

Revision ID: C

Item Name: Pedal Lock Assembly

Start Date: 07/22/2009 Start Qty: 6.00

Required Date: 07/24/2009 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/29 DJ

29-07-09 BA

# Picklist Print

July 22, 2009 11:50:07 AM

Page 1

Work Order ID: 50779

Parent Item: D3370-051RevC

Parent Item Name: Pedal Lock Assembly

Comments:

Start Date: 07/22/2009

Required Date: 07/24/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

238-028 Purchased No

100 Each 126.0000 12.0000



3/16" Dowel Pin .5" long

*07/07/28*

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST 126

106673 85

17278 41

12

AN526C832R6 Purchased No

100 Each 464.0000 24.0000



Screw

*07/07/28*

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST 464

16612 464

24

AN960-416 Purchased No

100 Each 194.0000 12.0000



Washer



Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST 194

111808 161

19356 7

5519 26

*ST*

*Remove  
11/07/28*

# Picklist Print

July 22, 2009 11:50:08 AM

Page 2

Work Order ID: 50779

Parent Item: D3370-051RevC

Parent Item Name: Pedal Lock Assembly





Comments:

Start Date: 07/22/2009

Required Date: 07/24/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2728-7RevB		Manufactured	No			100	Each	0.0000	6.0000			
												
Dart Logo label												
D3370-1RevC		Manufactured	No			100	Each	13.0000	6.0000			
												
Pedal Lock Base												

*CP 09/07/28*  
*CP 09/07/28*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

13

37186

2

45791

5

47344

6

*1*  
*5*

D3370-3RevC

Manufactured

No

100

Each

13.0000

6.0000



Pedal Lock Cover



*CP 09/07/28*

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

13

22165

1

45792

6

47345

6

*1*  
*5*

July 22, 2009 11:50:08 AM

Shop Packet Print

Page 2

# Picklist Print

July 22, 2009 11:50:08 AM

Page 3

Work Order ID: 50779

Parent Item: D3370-051RevC

Parent Item Name: Pedal Lock Assembly


Comments:

Start Date: 07/22/2009


Required Date: 07/24/2009

Start Qty: 6.00


Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3373-5RevA		Manufactured	No			100	Each	65.0000	6.0000			
												
Cam Lock												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	65	
22383	65	

D3384-041RevB		Manufactured	No			100	Each	13.0000	6.0000			
												
Cyclic Sock Assembly												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	13	
44311	1	
47425	12	

D3385-3RevB		Manufactured	No			100	Each	146.0000	6.0000			
												
Hinge												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	146	
22387	146	

July 22, 2009 11:50:08 AM

Shop Packet Print

Page 3

# Picklist Print

July 22, 2009 11:50:08 AM

Page 4

Work Order ID: 50779

Parent Item: D3370-051RevC

Parent Item Name: Pedal Lock Assembly

Comments:

Start Date: 07/22/2009

Required Date: 07/24/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

HX-81

Purchased

No

100

Each

26.0000

6.0000



1/4" 20 SHCS 3/8" long



07/07/09  
Remove

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

26

110383

26

July 22, 2009 11:50:08 AM

Shop Packet Print

Page 4

8 7 6 5 4 3 2 1

△

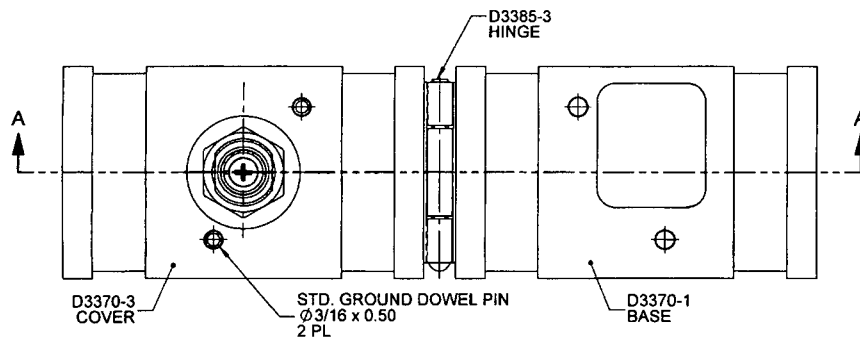
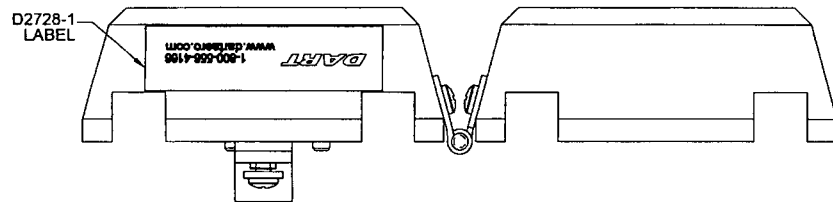
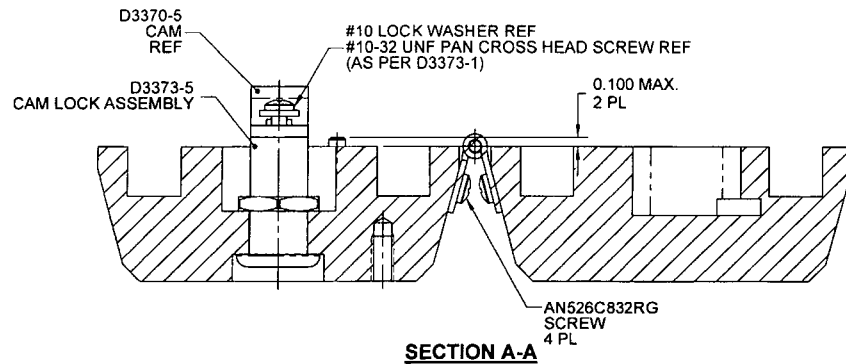
Qty. -041	Qty. -051	PART NUMBER	DESCRIPTION
X		D3370-041	TAIL ROTOR DISABLING KIT
1	X	D3370-051	PEDAL LOCK
1		D3384-041	CYCLIC SOCK
1		HX-81	1/4-20 SOCKET HEAD CAP SCREW
2		AN960-416	WASHER
1		D2728-7	LABEL
1		D3370-1	BASE
1		D3370-3	COVER
1		D3373-5	CAM LOCK ASSY
1		D3385-3	HINGE
2		Ø 3/16 X 0.50 GROUND STUD DOWEL PIN	GROUND STUD DOWEL PIN
4		AN526C832R6	SCREW

# 50779

RELEASED  
08.07.11

C	SHEET 1 ADDED P/L. ADDED -041 TO P/L (SEE NCR 264). DRAWING TRANSFERRED TO "B" SIZE FORMAT. REFORMATTED TO CURRENT STANDARDS.		AJS	08.07.11
B	D3385-3 WAS D3385-1		MB	05.03.22
A	NEW ISSUE		RF	04.12.15
REV.	DESCRIPTION		BY	DATE
DESIGN	MB		DART AEROSPACE LTD	
DRAWN	AJS		HAWKESBURY, ONTARIO, CANADA	
CHECKED	J		DRAWING NO.	REV. C
MFG. APPR.	J		D3370	SHEET 1 OF 4
APPROVED	J		TITLE	SCALE
DE APPR.	J		PEDAL LOCK	NTS
DATE	08.07.11		COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

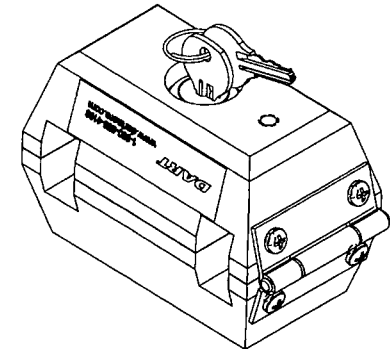
8 7 6 5 4 3 2 1



**D3370-051 PEDAL LOCK ASSEMBLY**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.75 lbs

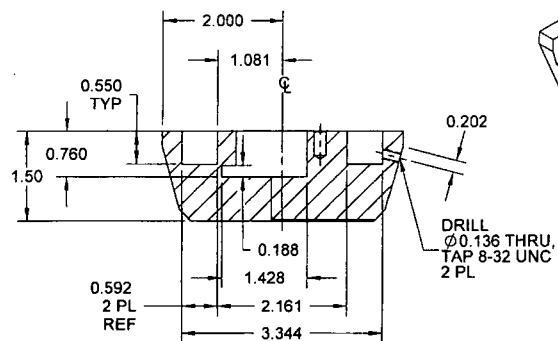


#50779

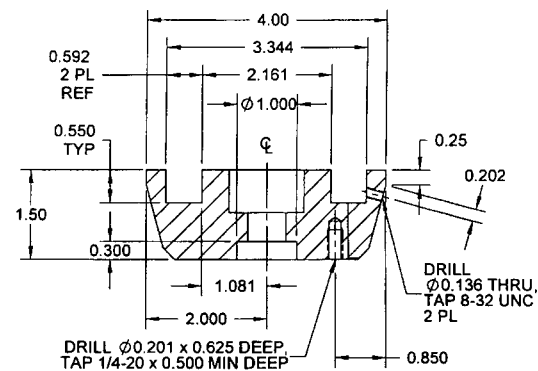
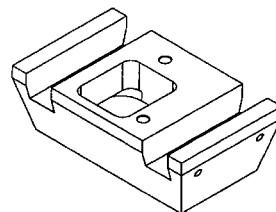
**RELEASED**  
08-07-11

DESIGN	MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3370	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PEDAL LOCK	NTS
DATE	08.07.11	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

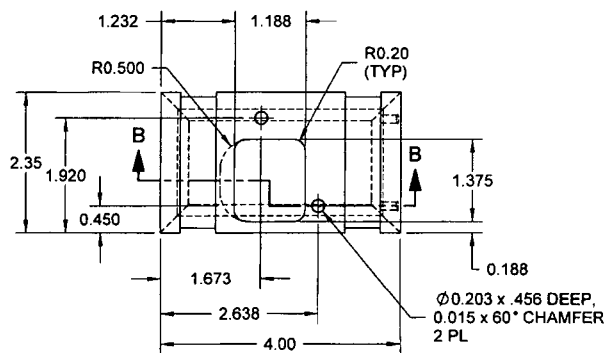
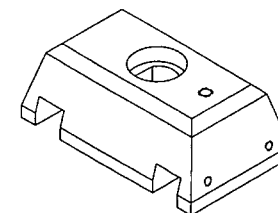




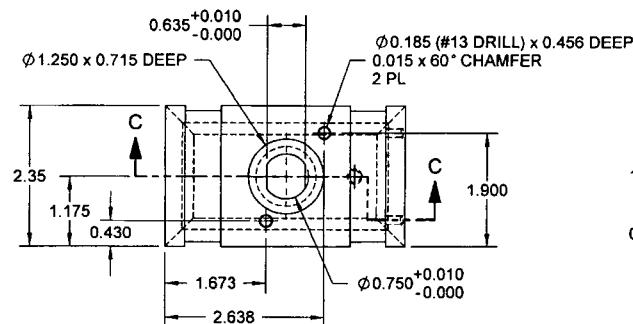
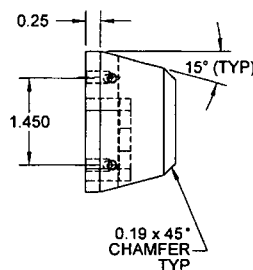
**SECTION B-B**



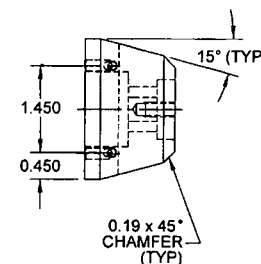
**SECTION C-C**



**D3370-1 BASE**



**D3370-3 COVER**

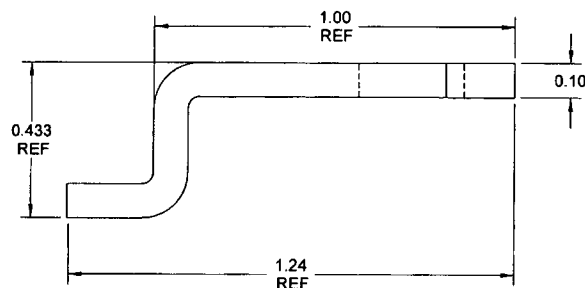
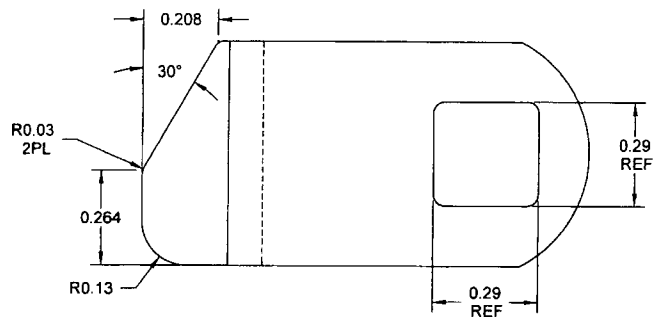


**RELEASED**  
08-07-16

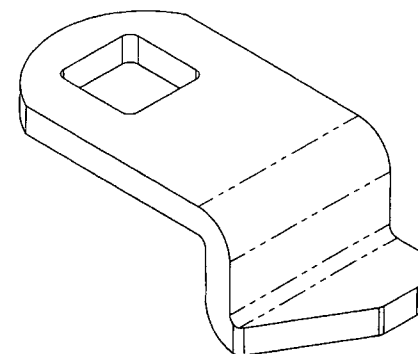
**NOTES:**

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
REF. DART SPEC. M6061T6B
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

DESIGN	MB	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		<b>D3370</b>	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>PEDAL LOCK</b>	NTS
DATE	08.07.11	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



**D3370-5 CAM**



#50779

**RELEASED**

**NOTES:**

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

DESIGN	MB	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3370	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PEDAL LOCK	NT
DATE	08.07.11	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			